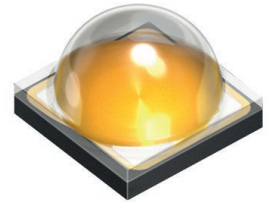


# GW CSSRM2.CM

## OSLON® Square

Third generation of OSLON Square with improved radiation pattern and enhanced performance. Most compact high-power LED with well known superior robustness, high reliability, long lifetime and low thermal resistance.



## Applications

- Downlights/Spotlights

## Features:

- Package: SMT ceramic package with silicone lens
- Typ. Radiation: 120° (Lambertian emitter)
- Corrosion Robustness Class: 3B
- Color temperature: 2700K - 6500K
- CRI: 90 (min.), 92 (typ.)
- ESD: 8 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)
- Luminous Flux: typ. 215 lm @ 3000 K, 85 °C
- Luminous efficacy: typ. 110 lm/W @ 3000 K, 85 °C

## Ordering Information

Type	Color temperature	Luminous Flux <sup>1)</sup> $I_F = 700 \text{ mA}$ $\Phi_V$	Ordering Code
GW CSSRM2.CM-M1M3-A838-1	2700 K	180 ... 210 lm	Q65112A0828
GW CSSRM2.CM-M1M3-XX58-1	2700 K	180 ... 210 lm	Q65112A0827
GW CSSRM2.CM-M2M4-A838-1	2700 K	190 ... 220 lm	Q65112A0858
GW CSSRM2.CM-M2M4-XX58-1	2700 K	190 ... 220 lm	Q65112A0853
GW CSSRM2.CM-M3M5-A737-1	3000 K	200 ... 230 lm	Q65112A0857
GW CSSRM2.CM-M3M5-XX57-1	3000 K	200 ... 230 lm	Q65112A0844
GW CSSRM2.CM-M4M6-A636-1	3500 K	210 ... 240 lm	Q65112A0854
GW CSSRM2.CM-M4M6-XX56-1	3500 K	210 ... 240 lm	Q65112A0966
GW CSSRM2.CM-M4M6-A535-1	4000 K	210 ... 240 lm	Q65112A0824
GW CSSRM2.CM-M4M6-XX55-1	4000 K	210 ... 240 lm	Q65112A0823
GW CSSRM2.CM-M5M7-A535-1	4000 K	220 ... 250 lm	Q65112A0855
GW CSSRM2.CM-M5M7-XX55-1	4000 K	220 ... 250 lm	Q65112A0845
GW CSSRM2.CM-M5M7-A333	5000 K	220 ... 250 lm	Q65112A1652
GW CSSRM2.CM-M5M7-XX53	5000 K	220 ... 250 lm	Q65112A1650
GW CSSRM2.CM-M6M8-A333	5000 K	230 ... 260 lm	Q65112A1651
GW CSSRM2.CM-M6M8-XX53	5000 K	230 ... 260 lm	Q65112A1649
GW CSSRM2.CM-M6M8-A232-1	5700 K	230 ... 260 lm	Q65112A0846
GW CSSRM2.CM-M6M8-XX52-1	5700 K	230 ... 260 lm	Q65112A0848
GW CSSRM2.CM-M6M8-A131-1	6500 K	230 ... 260 lm	Q65112A0850
GW CSSRM2.CM-M6M8-XX51-1	6500 K	230 ... 260 lm	Q65112A0851

## Maximum Ratings

Parameter	Symbol		Values
Operating Temperature	$T_{op}$	min.	-40 °C
		max.	125 °C
Storage Temperature	$T_{stg}$	min.	-40 °C
		max.	125 °C
Junction Temperature	$T_j$	max.	135 °C
Forward Current $T_j = 85\text{ °C}$	$I_F$	min.	100 mA
		max.	1800 mA
Surge Current $t \leq 10\ \mu\text{s}; D = 0.005; T_j = 85\text{ °C}$	$I_{FS}$	max.	2000 mA
Reverse current <sup>2)</sup>	$I_R$	max.	200 mA
ESD withstand voltage acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)	$V_{ESD}$		8 kV

## Characteristics

$I_F = 700 \text{ mA}$ ;  $T_J = 85 \text{ °C}$

Parameter	Symbol		Values
Viewing angle at 50% $I_V$	$2\phi$	typ.	120 °
Forward Voltage <sup>3)</sup>	$V_F$	min. typ. max.	2.70 V 2.80 V 3.20 V
Reverse voltage <sup>2)</sup> $I_R = 20 \text{ mA}$	$V_R$	max.	1.2 V
Color Rendering Index <sup>4)</sup> (2700K - 6500K)	CRI	min. typ.	90 92
Electrical thermal resistance junction/solderpoint with efficiency $\eta_e = 35 \%$	$R_{thJS \text{ elec.}}$	typ.	2.0 K / W

## Brightness Groups

Group	Luminous Flux <sup>1)</sup> $I_F = 700 \text{ mA}$ min. $\Phi_V$	Luminous Flux <sup>1)</sup> $I_F = 700 \text{ mA}$ max. $\Phi_V$
M1	180 lm	190 lm
M2	190 lm	200 lm
M3	200 lm	210 lm
M4	210 lm	220 lm
M5	220 lm	230 lm
M6	230 lm	240 lm
M7	240 lm	250 lm
M8	250 lm	260 lm

## Forward Voltage Groups

Group	Forward Voltage <sup>3)</sup> min. $V_F$	Forward Voltage <sup>3)</sup> max. $V_F$
K2	2.70 V	2.80 V
L1	2.80 V	2.90 V
L2	2.90 V	3.00 V
M1	3.00 V	3.10 V
M2	3.10 V	3.20 V

### Chromaticity Coordinate Groups <sup>5)</sup>



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**Chromaticity Coordinate Groups**

CCT	Center Cx	Center Cy	3step a	3step b	5step a	5step b	∅
2700 K	0.4577	0.4098	0.008	0.0041	0.0133	0.0068	54.1
3000 K	0.4339	0.4032	0.0086	0.0042	0.0142	0.0069	53.7
3500 K	0.4077	0.3929	0.0093	0.0042	0.0155	0.0069	53.9
4000 K	0.3818	0.3796	0.0094	0.0041	0.0157	0.0068	53.4
5000 K	0.3446	0.3551	0.0081	0.0035	0.0135	0.0059	59.8
5700 K	0.3287	0.3425	0.0072	0.0032	0.0119	0.0052	58.8
6500 K	0.3123	0.3282	0.0066	0.0027	0.011	0.0045	58.1

CCT	Group	1		2		3		4		5	
		Cx	Cy	Cx	Cy	Cx	Cy	Cx	Cy	Cx	Cy
2700 K	A	0.4675	0.4285	0.4561	0.4259	0.4467	0.4076	0.4491	0.4081	0.4637	0.4212
	B	0.4675	0.4285	0.4811	0.4315	0.4698	0.4123	0.4663	0.4115	0.4637	0.4212
	C	0.4698	0.4123	0.4591	0.3941	0.4482	0.3917	0.4517	0.3984	0.4663	0.4115
	D	0.4517	0.3984	0.4491	0.4081	0.4467	0.4076	0.4372	0.3892	0.4482	0.3917
	E	0.4637	0.4212	0.4491	0.4081	0.4526	0.4088	0.4613	0.4166		
	F	0.4637	0.4212	0.4663	0.4115	0.4628	0.4108	0.4613	0.4166		
	G	0.4663	0.4115	0.4517	0.3984	0.4541	0.4030	0.4628	0.4108		
	H	0.4541	0.4030	0.4526	0.4088	0.4491	0.4081	0.4517	0.3984		
3000 K	A	0.4418	0.4211	0.4302	0.4171	0.4226	0.3995	0.4246	0.4002	0.4393	0.4153
	B	0.4418	0.4211	0.4561	0.4259	0.4465	0.4073	0.4432	0.4062	0.4393	0.4153
	C	0.4465	0.4073	0.4372	0.3892	0.4261	0.3856	0.4285	0.3911	0.4432	0.4062
	D	0.4285	0.3911	0.4246	0.4002	0.4226	0.3995	0.4149	0.3819	0.4261	0.3856
	E	0.4393	0.4153	0.4246	0.4002	0.4283	0.4014	0.4371	0.4105		
	F	0.4393	0.4153	0.4432	0.4062	0.4395	0.4050	0.4371	0.4105		
	G	0.4432	0.4062	0.4285	0.3911	0.4307	0.3960	0.4395	0.4050		
	H	0.4307	0.3960	0.4283	0.4014	0.4246	0.4002	0.4285	0.3911		
3500 K	A	0.4131	0.4093	0.4003	0.4034	0.3949	0.3871	0.3977	0.3883	0.4118	0.4054
	B	0.4131	0.4093	0.4302	0.4171	0.4227	0.3997	0.4177	0.3975	0.4118	0.4054
	C	0.4227	0.3997	0.4149	0.3819	0.4022	0.3763	0.4036	0.3804	0.4177	0.3975
	D	0.4036	0.3804	0.3977	0.3883	0.3949	0.3871	0.3895	0.3707	0.4022	0.3763
	E	0.4118	0.4054	0.3977	0.3883	0.4017	0.3902	0.4102	0.4004		
	F	0.4118	0.4054	0.4177	0.3975	0.4137	0.3957	0.4102	0.4004		
	G	0.4177	0.3975	0.4036	0.3804	0.4052	0.3854	0.4137	0.3957		
	H	0.4052	0.3854	0.4017	0.3902	0.3977	0.3883	0.4036	0.3804		
4000 K	A	0.3853	0.3947	0.3737	0.3879	0.3704	0.3731	0.3714	0.3737	0.3845	0.3913
	B	0.3853	0.3947	0.4003	0.4034	0.3949	0.3871	0.3922	0.3855	0.3845	0.3913
	C	0.3949	0.3871	0.3895	0.3707	0.3783	0.3645	0.3791	0.3679	0.3922	0.3855
	D	0.3791	0.3679	0.3714	0.3737	0.3704	0.3731	0.3671	0.3583	0.3783	0.3645
	E	0.3845	0.3913	0.3714	0.3737	0.3756	0.3760	0.3834	0.3866		
	F	0.3845	0.3913	0.3922	0.3855	0.3880	0.3832	0.3834	0.3866		
	G	0.3922	0.3855	0.3791	0.3679	0.3802	0.3726	0.3880	0.3832		
	H	0.3802	0.3726	0.3756	0.3760	0.3714	0.3737	0.3791	0.3679		



5000 K	A	0.3452	0.3678	0.3375	0.3619	0.3372	0.3528	0.3451	0.3648		
	B	0.3452	0.3678	0.3550	0.3752	0.3532	0.3614	0.3530	0.3612	0.3451	0.3648
	C	0.3532	0.3614	0.3514	0.3480	0.3440	0.3426	0.3441	0.3454	0.3530	0.3612
	D	0.3441	0.3454	0.3369	0.3445	0.3366	0.3372	0.3440	0.3426		
	E	0.3451	0.3648	0.3372	0.3528	0.3371	0.3496	0.3396	0.3514	0.3449	0.3609
	F	0.3451	0.3648	0.3530	0.3612	0.3496	0.3588	0.3449	0.3609		
	G	0.3530	0.3612	0.3441	0.3454	0.3443	0.3493	0.3496	0.3588		
	H	0.3443	0.3493	0.3396	0.3514	0.3371	0.3496	0.3369	0.3445	0.3441	0.3454
5700 K	A	0.3280	0.3539	0.3205	0.3475	0.3212	0.3373	0.3283	0.3502		
	B	0.3280	0.3539	0.3375	0.3619	0.3370	0.3493	0.3363	0.3486	0.3283	0.3502
	C	0.3370	0.3493	0.3366	0.3372	0.3294	0.3314	0.3291	0.3348	0.3363	0.3486
	D	0.3291	0.3348	0.3215	0.3337	0.3221	0.3255	0.3294	0.3314		
	E	0.3283	0.3502	0.3212	0.3373	0.3213	0.3365	0.3242	0.3388	0.3284	0.3471
	F	0.3283	0.3502	0.3363	0.3486	0.3332	0.3462	0.3284	0.3471		
	G	0.3363	0.3486	0.3291	0.3348	0.3290	0.3379	0.3332	0.3462		
	H	0.3291	0.3348	0.3215	0.3337	0.3213	0.3365	0.3242	0.3388	0.3290	0.3379
6500 K	A	0.3102	0.3379	0.3027	0.3310	0.3047	0.3214	0.3054	0.3220	0.3110	0.3340
	B	0.3102	0.3379	0.3205	0.3475	0.3213	0.3363	0.3192	0.3344	0.3110	0.3340
	C	0.3213	0.3363	0.3221	0.3255	0.3144	0.3187	0.3136	0.3224	0.3192	0.3344
	D	0.3136	0.3224	0.3054	0.3220	0.3047	0.3214	0.3067	0.3118	0.3144	0.3187
	E	0.3110	0.3340	0.3054	0.3220	0.3082	0.3245	0.3115	0.3317		
	F	0.3110	0.3340	0.3192	0.3344	0.3165	0.3319	0.3115	0.3317		
	G	0.3192	0.3344	0.3136	0.3224	0.3131	0.3247	0.3165	0.3319		
	H	0.3136	0.3224	0.3054	0.3220	0.3082	0.3245	0.3131	0.3247		

## Group Name on Label

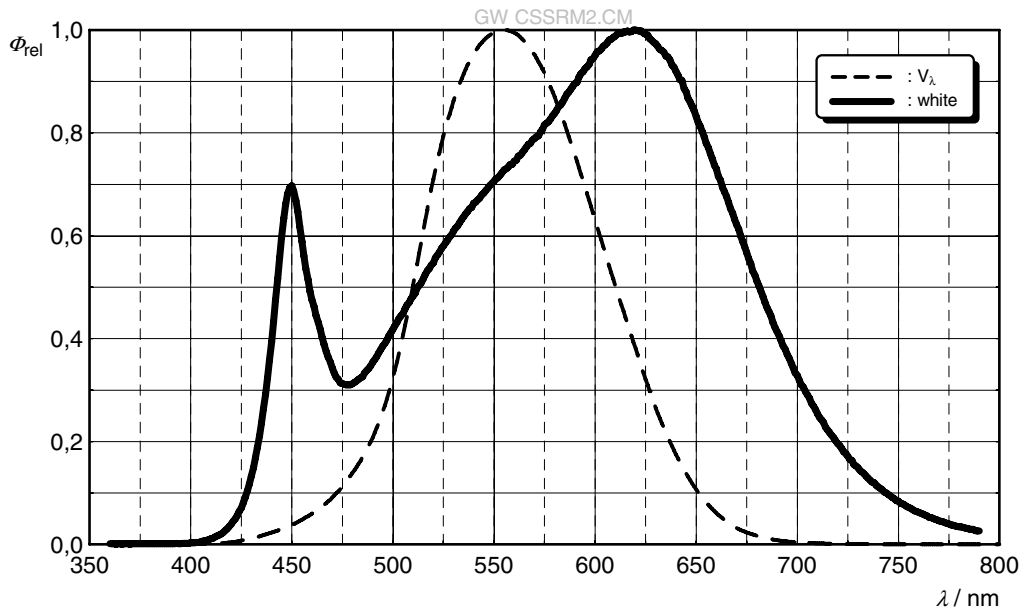
**Example: M1-31-K2**

Brightness	Color Chromaticity	Forward Voltage
M1	31	K2

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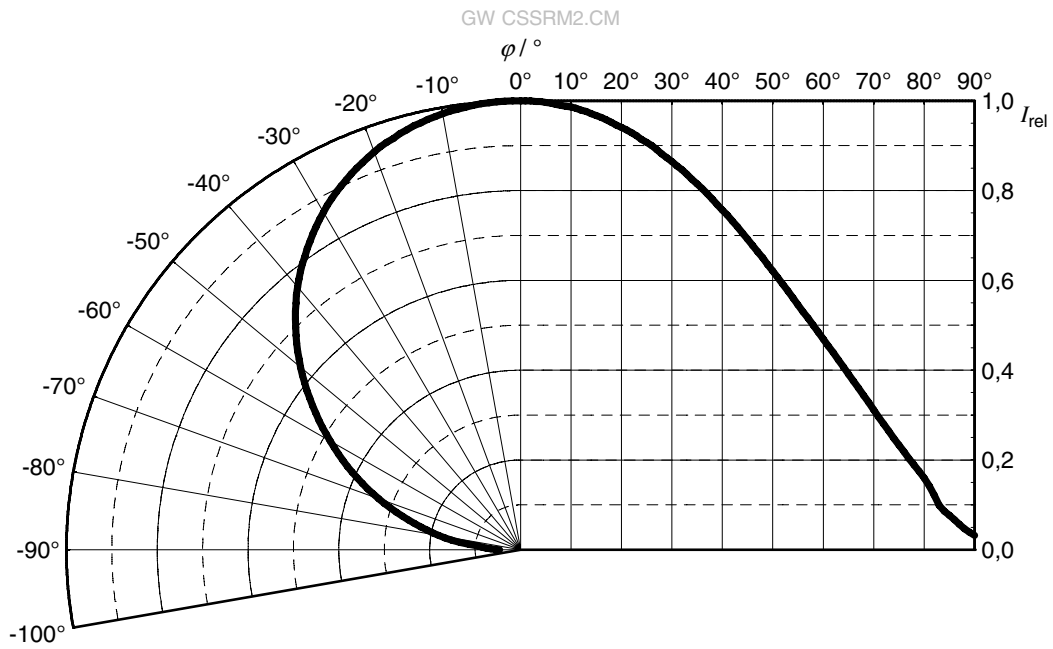
### Relative Spectral Emission <sup>6)</sup>

$\Phi_{rel} = f(\lambda); I_F = 700 \text{ mA}; T_J = 85 \text{ }^\circ\text{C}$



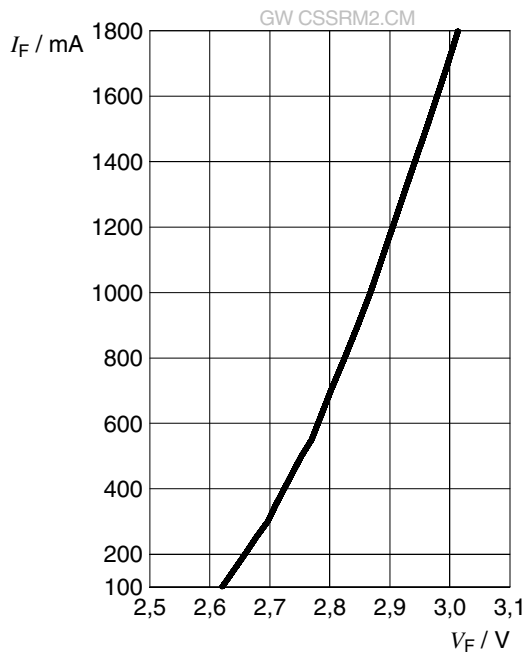
### Radiation Characteristics <sup>6)</sup>

$I_{rel} = f(\phi); T_J = 85 \text{ }^\circ\text{C}$



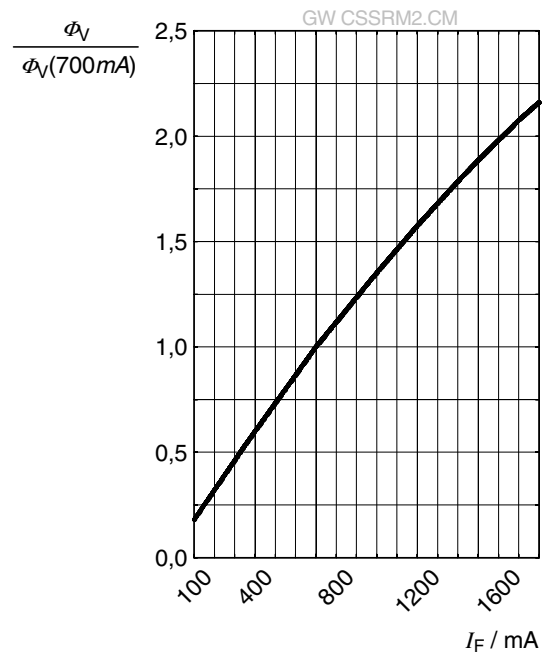
**Forward current** <sup>6)</sup>

$I_F = f(V_F); T_J = 85\text{ °C}$



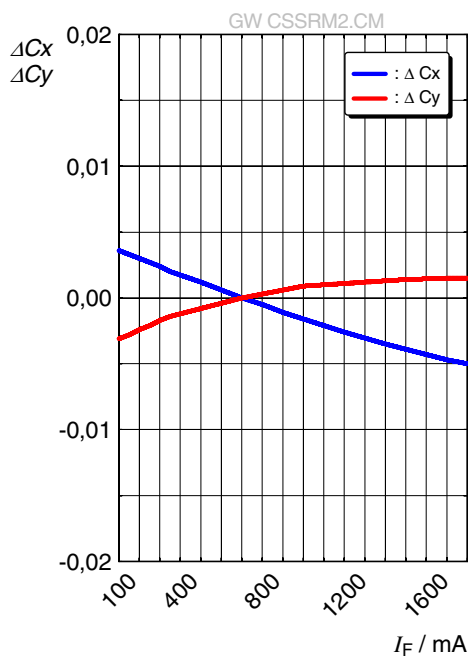
**Relative Luminous Flux** <sup>6), 7)</sup>

$\Phi_V / \Phi_V(700\text{ mA}) = f(I_F); T_J = 85\text{ °C}$



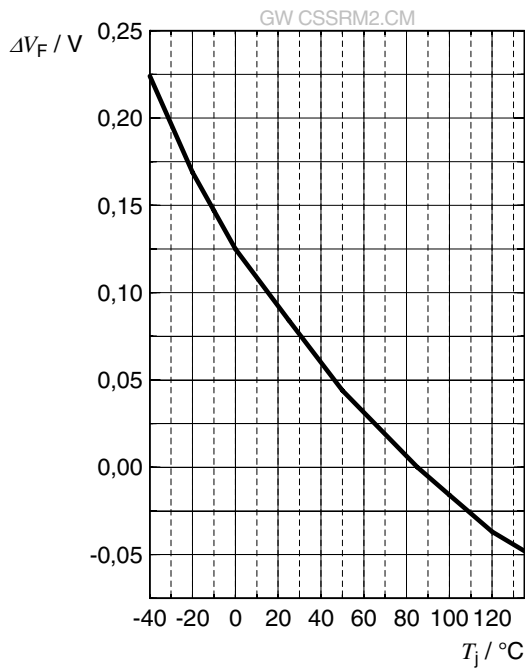
**Chromaticity Coordinate Shift** <sup>6)</sup>

$\Delta C_x, \Delta C_y = f(I_F); T_J = 85\text{ °C}$



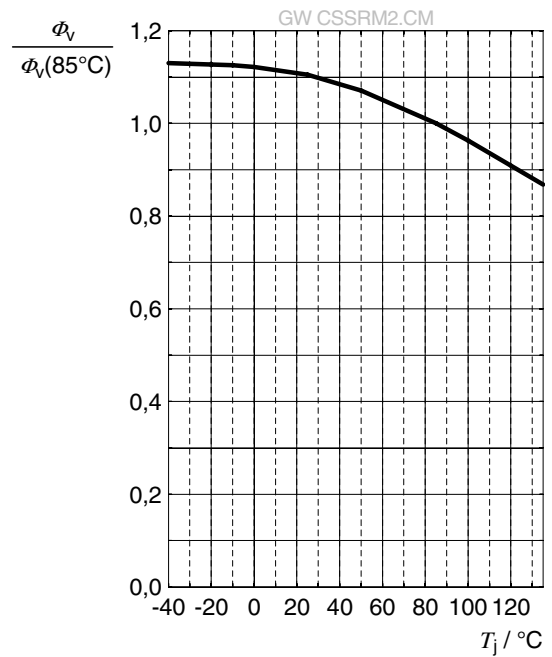
### Forward Voltage <sup>6)</sup>

$$\Delta V_F = V_F - V_F(85^\circ\text{C}) = f(T_j); I_F = 700\text{ mA}$$



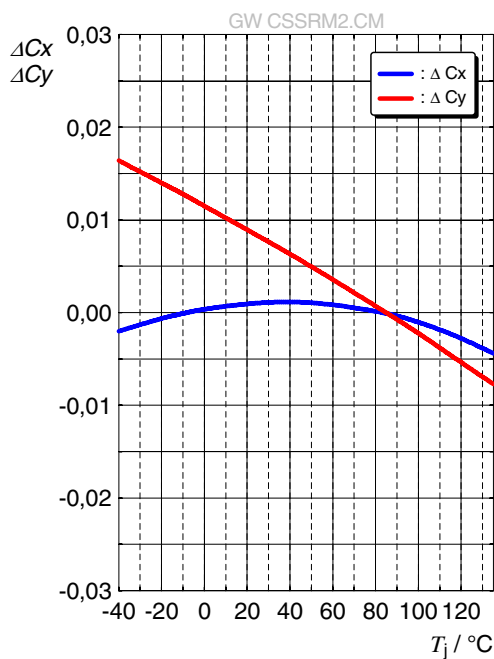
### Relative Luminous Flux <sup>6)</sup>

$$\Phi_V / \Phi_V(85^\circ\text{C}) = f(T_j); I_F = 700\text{ mA}$$



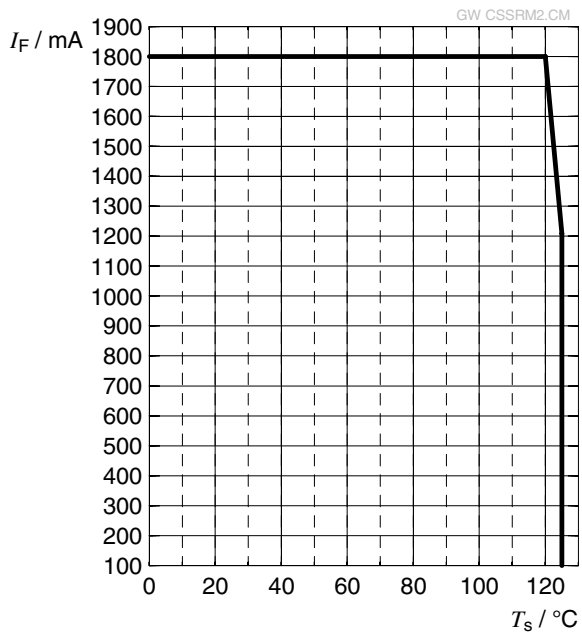
### Chromaticity Coordinate Shift <sup>6)</sup>

$$\Delta C_x, \Delta C_y = f(T_j); I_F = 700\text{ mA}$$

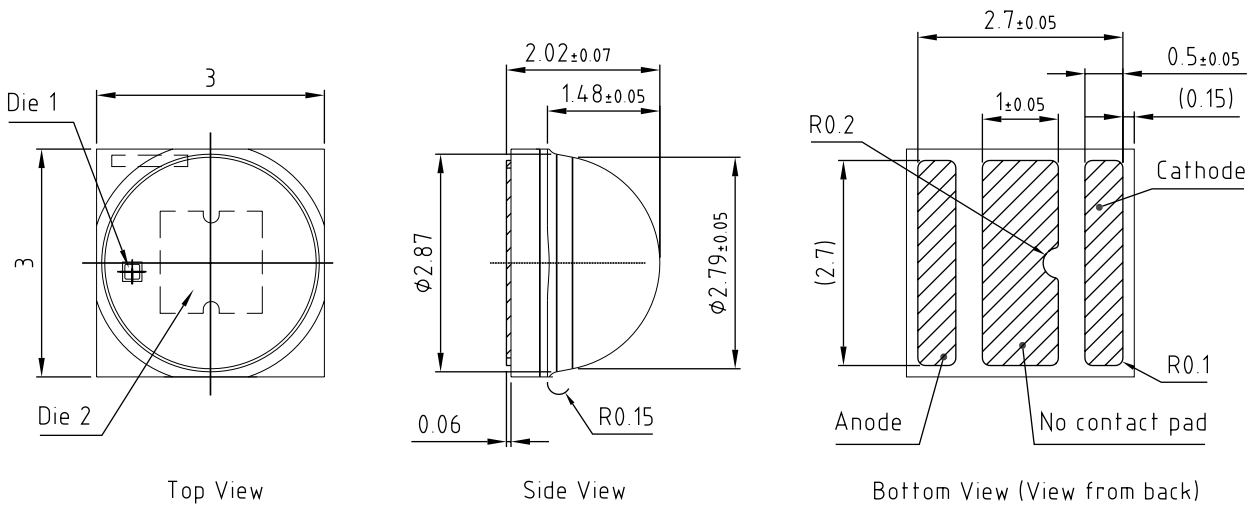


## Max. Permissible Forward Current

$$I_F = f(T)$$



**Dimensional Drawing** <sup>8)</sup>

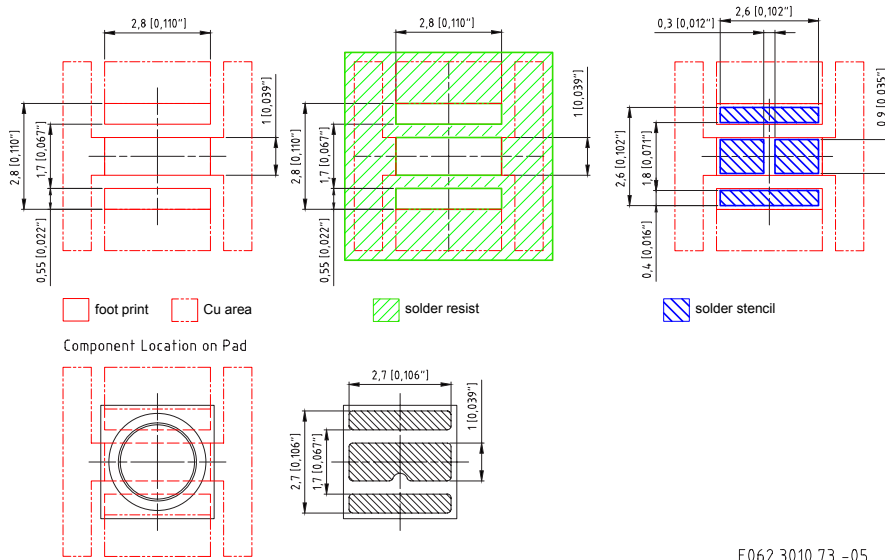


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**Further Information**

- Approximate Weight:** 29.0 mg
- Package marking:** Cathode
- Corrosion test:** Class: 3B  
Test condition: 40°C / 90 % RH / 15 ppm H<sub>2</sub>S / 14 days (stricter than IEC 60068-2-43)
- ESD advice:** The device is protected by ESD device which is connected in parallel to the Chip.

Recommended Solder Pad 8)



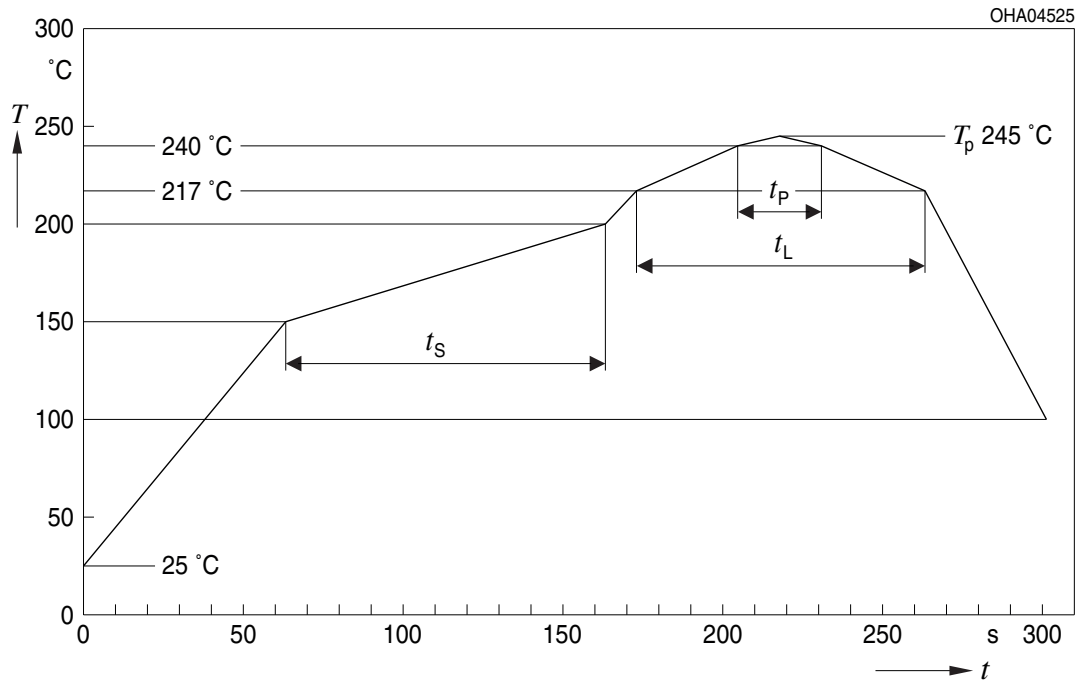
E062.3010.73 -05

For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere. Further information can be found in our Application Note: "Handling and Processing Details for Ceramic LEDs".



## Reflow Soldering Profile

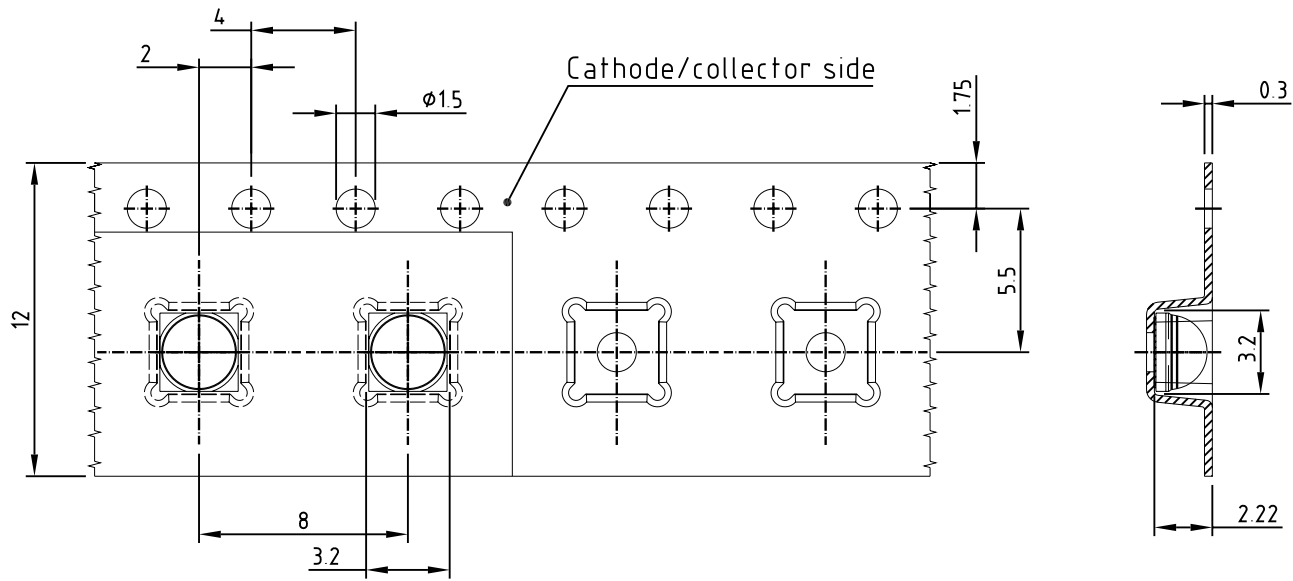
Product complies to MSL Level 2 acc. to JEDEC J-STD-020E



Profile Feature	Symbol	Pb-Free (SnAgCu) Assembly			Unit
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat <sup>*)</sup> 25 °C to 150 °C			2	3	K/s
Time $t_s$ $T_{Smin}$ to $T_{Smax}$	$t_s$	60	100	120	s
Ramp-up rate to peak <sup>*)</sup> $T_{Smax}$ to $T_p$			2	3	K/s
Liquidus temperature	$T_L$		217		°C
Time above liquidus temperature	$t_L$		80	100	s
Peak temperature	$T_p$		245	260	°C
Time within 5 °C of the specified peak temperature $T_p - 5$ K	$t_p$	10	20	30	s
Ramp-down rate* $T_p$ to 100 °C			3	6	K/s
Time 25 °C to $T_p$				480	s

All temperatures refer to the center of the package, measured on the top of the component  
 \*) slope calculation  $DT/Dt$ :  $Dt$  max. 5 s; fulfillment for the whole T-range

**Taping** <sup>8)</sup>



C67062-A0193-B4-02

**Tape and Reel** <sup>9)</sup>



**Reel Dimensions**

A	W	N <sub>min</sub>	W <sub>1</sub>	W <sub>2max</sub>	Pieces per PU
180 mm	12 + 0.3 / - 0.1 mm	60 mm	12.4 + 2 mm	18.4 mm	600

### Barcode-Product-Label (BPL)

**OSRAM Opto Semiconductors** LX XXXX BIN1: XX-XX-X-XXX-X

RoHS Compliant

(6P) BATCH NO: 1234567890

(1T) LOT NO: 1234567890 (9D) D/C: 1234

(X) PROD NO: 123456789 (Q) QTY: 9999 (G) GROUP: XX-XX-X-X

ML Temp ST  
X XXX °C X

Pack: RXX  
DEMY XXX  
X\_X123\_1234.1234 X



The diagram shows a rectangular label with rounded corners. It contains the OSRAM logo and product name at the top left. To the right are fields for 'LX XXXX' and 'BIN1: XX-XX-X-XXX-X'. Below the logo is a 'RoHS Compliant' statement. The label features three horizontal barcode sections. The first is labeled '(6P) BATCH NO: 1234567890'. The second is labeled '(1T) LOT NO: 1234567890' and '(9D) D/C: 1234'. The third is labeled '(X) PROD NO: 123456789 (Q) QTY: 9999 (G) GROUP: XX-XX-X-X'. To the right of the second barcode is a 'No Moisture' symbol (a circle with a diagonal line and three drops) and 'ML Temp ST X XXX °C X'. Below that is 'Pack: RXX', 'DEMY XXX', and 'X\_X123\_1234.1234 X'. A square QR code is located on the right side of the label.

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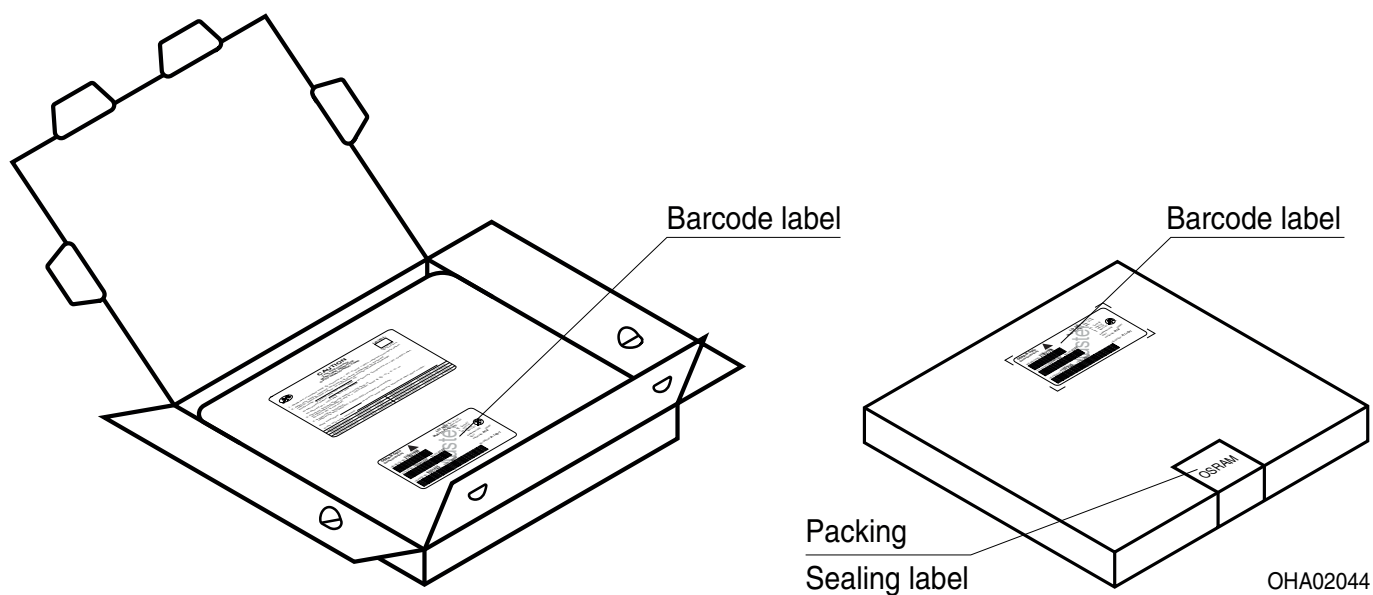
### Dry Packing Process and Materials <sup>8)</sup>



OHA00539

Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.

## Schematic Transportation Box <sup>8)</sup>



## Dimensions of Transportation Box

Width

Length

Height

195 ± 5 mm

195 ± 5 mm

30 ± 5 mm

## Notes

The evaluation of eye safety occurs according to the standard IEC 62471:2006 (photo biological safety of lamps and lamp systems). Within the risk grouping system of this IEC standard, the device specified in this data sheet falls into the class **moderate risk (exposure time 0.25 s)**. Under real circumstances (for exposure time, conditions of the eye pupils, observation distance), it is assumed that no endangerment to the eye exists from these devices. As a matter of principle, however, it should be mentioned that intense light sources have a high secondary exposure potential due to their blinding effect. When looking at bright light sources (e.g. headlights), temporary reduction in visual acuity and afterimages can occur, leading to irritation, annoyance, visual impairment, and even accidents, depending on the situation.

Subcomponents of this device contain, in addition to other substances, metal filled materials including silver. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers minimize device exposure to aggressive substances during storage, production, and use. Devices that showed visible discoloration when tested using the described tests above did show no performance deviations within failure limits during the stated test duration. Respective failure limits are described in the IEC60810.

This device is designed for specific/recommended applications only. Please consult OSRAM Opto Semiconductors Sales Staff in advance for detailed information on other non-recommended applications (e.g. automotive).

Change management for this component is aligned with the requirements of the lighting market.

For further application related information please visit [www.osram-os.com/appnotes](http://www.osram-os.com/appnotes)

## Disclaimer

### **Attention please!**

The information describes the type of component and shall not be considered as assured characteristics. Terms of delivery and rights to change design reserved. Due to technical requirements components may contain dangerous substances.

For information on the types in question please contact our Sales Organization.

If printed or downloaded, please find the latest version on the OSRAM OS website.

### **Packing**

Please use the recycling operators known to you. We can also help you – get in touch with your nearest sales office.

By agreement we will take packing material back, if it is sorted. You must bear the costs of transport. For packing material that is returned to us unsorted or which we are not obliged to accept, we shall have to invoice you for any costs incurred.

### **Product safety devices/applications or medical devices/applications**

OSRAM OS components are not developed, constructed or tested for the application as safety relevant component or for the application in medical devices.

In case Buyer – or Customer supplied by Buyer– considers using OSRAM OS components in product safety devices/applications or medical devices/applications, Buyer and/or Customer has to inform the local sales partner of OSRAM OS immediately and OSRAM OS and Buyer and /or Customer will analyze and coordinate the customer-specific request between OSRAM OS and Buyer and/or Customer.

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## Glossary

- 1) **Brightness:** Brightness values are measured during a current pulse of typically 10 ms, with a tolerance of +/- 7%.
- 2) **Reverse Operation:** Reverse Operation of 10 hours is permissible in total. Continuous reverse operation is not allowed.
- 3) **Forward Voltage:** The Forward voltage is measured during a current pulse duration of typically 1 ms with a tolerance of  $\pm 0.05V$ .
- 4) **Color reproduction index:** Color reproduction index values (CRI-RA) are measured during a current pulse of typically 10 ms and with a tolerance of  $\pm 2$ .
- 5) **Chromaticity coordinate groups:** Chromaticity coordinate groups are measured during a current pulse duration of typically 10ms with a tolerance of  $\pm 0.005$ .
- 6) **Typical Values:** Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- 7) **Characteristic curve:** In the range where the line of the graph is broken, you must expect higher differences between single devices within one packing unit.
- 8) **Tolerance of Measure:** Unless otherwise noted in drawing, tolerances are specified with  $\pm 0.1$  and dimensions are specified in mm.
- 9) **Tape and Reel:** All dimensions and tolerances are specified acc. IEC 60286-3 and specified in mm.



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## Revision History

Version	Date	Change
1.3	2019-02-15	New Layout
1.3	2019-02-15	New Layout
1.3	2019-03-22	New Layout
1.3	2019-03-25	New Layout
1.3	2019-03-25	Glossary

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